# Analytical Method Development And Validation Of Rp-Hplc Method For Simultaneous Estimation Of PyridoxamineDihydrochloride And Acetylcysteine In Tablet Dosage Form. 

SNEHA S. GHULE ${ }^{1 *}$, ASHPAK M. TAMBOLI ${ }^{1}$, SNEHAL D. PATIL ${ }^{1}$<br>${ }^{1}$ Department of pharmaceutical Chemistry ,Sahyadri College of Pharmacy, Methwade, Sangola, 413307, Solapur, Maharashtra, India<br>Email Id : snehaghule02@gmail.com


#### Abstract

:

A reverse phase high performance liquid chromatography (RP-HPLC) method for the simultaneous estimation of Pyridoxamine dihydrochloride and Acetylcysteine in marketed formulation is developed. Chromatography carried out at $30^{\circ} \mathrm{C}$ temperature on Agilent Zorbax Bonus-RP ( $250 \times 4.6 \mathrm{~mm}, 5 \mu$ ) coloum. Coloum using a mobile phase $0.1 \%$ trifluroacetic acid in water: acetonitrile ( $80: 20 \mathrm{v} / \mathrm{v}$ ) with flow rate $1 \mathrm{ml} / \mathrm{min}$ (DAD scan at 210 nm ). Validation parameter such as system suitability, linearity, precision, accuracy are considered as reported International Conference on Harmonization guidelines. The retention times for Pyridoxamine dihydrochloride and Acetylcysteine are 2 min and 3.4 min . The linearity range for Pyridoxamine dihydrochloride and Acetylcysteine is $30-70 \mu \mathrm{~g} / \mathrm{ml}$ and $180-420 \mu \mathrm{~g} / \mathrm{ml}$. The \%RSD for accuracy were found to be less than $2 \%$. Hence the proposed method was found to be accurate, precise, reproducible and specific and can be used for simultaneous analysis of these drugs in tablet formulation.


KEY WORDS :Pyridoxaminedihydrochloride, Acetylcysteine, RP-HPLC

## INTRODUCTION :

Pyridoxaminedihydrochloride chemical name is 4-(aminomethyl)-5-(hydroxymethyl)-2-methylpyridin-3-ol dihydrochloride.It is small molecule derivative of pyaridoxal phosphate (vitamin $B_{6}$ ) with the distinct chemical structure that inhibit the formation of advanced glycation end-products (AGE).Pyridoxaminedihydrochloride is used for the treatment of vitamin deficiency. It also used in the Diabetic neuropathy. It is block the pathogenic oxidative pathways in progression of diabetic neuropathy. Pyridoxamine inhibits a broad range of pathogenic oxidative chemistries that lead to AGE formation, including activity against toxic carbonyls, reactive oxygen species, and the conversion of glycosylated proteins to AGEs.


Figure 1: Structure of Pyridoxamine dihydrochloride
Acetylcysteine is also known as (N-Acetylcysteine or N -acetyl-L-cysteine or NAC) is primarily used as a mucolytic agent. It is used as an antidote for acetaminophen overdose to prevent hepatic injury.Acetylcysteine can be also used as a general antioxidant which can help mitigate symptoms for a variety of diseases exacerbated by reactive oxygen species. Acetylcysteine is in a class of medications called mucolytic agents. Intravenous and oral formulations of Acetylcysteine are available for the treatment of paracetamol overdose.


## Figure 2: Structure of Acetylcysteine

Literature review reveals only individual methods for estimation of Pyridoxamine dihydrochlorideand Acetylcysteine but methods were reported for simultaneous estimation of Pyridoxamine dihydrochloride and Acetylcysteine. So method was developed method more superior than previously published method of individual estimation of both drugs. The composition of mobile phase is adjusted to maintain highly accurate and specific results. The detection wavelength of 210 nm was chosen in order to achieve a good sensitivity for quantitative determination of Pyridoxamine dihydrochloride and Acetylcysteine in solid dosage form.

## MATERIAL AND METHODS:

## Chemical and reagents:

Analytical pure sample of Pyridoxamine dihydrochloride and Acetylcysteine were received as a gift sample from Cipla Private Limited were used in the study. The pharmaceutical dosage form used in this study was NEFROSAVE FORTE labeled to contain Acetylcysteine and Pyridoxamine dihydrochloride 300/50 mg per tablet. The solvent used were of HPLC $0.1 \%$ TFA water and Acetonitrile used in preparation of mobile phase.

## Preparation of mobile phase:

1000 ml mobile phase was prepared by mixing $800 \mathrm{ml} 0.1 \%$ trifluroacetic acid in water and 200 ml Acetonitrile.

## Apparatus and chromatographic conditions:

Chromatographic separation Agilent zorbax bonus-RP ( $250 \times 4.6 \mathrm{~mm}, 5 \mu$ ) coloum was used for separation. The elution was carried out gradient at flow rate of $1 \mathrm{ml} / \mathrm{min}$ using $0.1 \%$ trifluroaceticacid : acetonitrile ( $80: 20 \mathrm{v} / \mathrm{v}$ ) mobile phase.

## Preparation of Standardstock solution :

## Standard stock solution of Acetylcysteine :

Initially prepare a standard stock solution (SSS-1) of by adding 30 mg of Acetylcysteine in 10ml volumetric flask \& add 5 ml diluent, mix for 2 minutes and make the volume to 10 ml with diluent ( conc.ofAcetylcysteine $=3000$ $\mu \mathrm{g} / \mathrm{ml}$ ).

## Standard stock solution of Pyridoxamine dihydrochloride :

Then prepare a standard stock solution (SSS-2) of pyrodoxaminedihydrochloride by adding 5 mg in 10 ml volumetric flask \& add 5 ml diluent, mix for 2 min . \& make the volume to 10 ml with diluent.(conc. Of Pyridoxamine dihydrochloride $=500 \mu \mathrm{~g} / \mathrm{ml}$ ).

Then add 1.0 ml of SSS-1 \& 1.0 ml SSS-2 in 10 ml volumetric flask and add 5 ml diluent and vortex and make up the volume with diluent.( conc.ofAcetylcysteine $=3000 \mu \mathrm{~g} / \mathrm{ml}$ \& conc. Of Pyridoxaminedihydrochloride $=$ $500 \mu \mathrm{~g} / \mathrm{ml}$ ).

## Selection of wavelength:

The sample was scanned from 200-400 nm with PDA detector. The wavelength selected for analysis chosen was 210 nm on basis of appropriate intensity of Acetylcysteine and Pyridoxaminedihydrochloride.

Table. 1 Chromatographic conditions:

| Coloum temperature | $30^{\circ} \mathrm{c}$ |
| :---: | :---: |
| Flow rate | $1 \mathrm{ml} / \mathrm{min}$ |
| Mobile phase | $0.1 \% \mathrm{TFA}$ Water : Acetonitrile |
| Runtime | 8 Minutes |
| Injection volume | $10 \mu \mathrm{l}$ |
| Wavelength | 210 nm |
| Diluent | Mobile phase |
| Column | Agilent zobrax bonus- RP |
| Mobile phase ratio | $80: 20 \% \mathrm{v} / \mathrm{v}$ |
| Rt of Pyridoxaminedihydrochloride\& Acetylcysteine | 2 min $\& 3.4 \mathrm{~min}$ |
|  |  |



Figure. 3: Chromatogram of standard mixture of Pyridoxaminedihydrochloride\&Acetylcysteine

## Preparation of sample solution :

## Tablet sample solution (TSS) :

10 tablets were weighed and average weight was calculated and tablets were crushed in mortar and pestle.Powder weight equivalent to $3000 \mu \mathrm{~g}$ Acetylcysteine and $500 \mu \mathrm{~g}$ Pyridoxamine dihydrochloride were weighed into 10 ml volumetric flask \& add 5 ml diluent, sonicate for 10 minutes and make the volume to 10 ml with diluent. ( conc.ofAcetylcysteine $=3000 \mu \mathrm{~g} / \mathrm{ml}$, Pyridoxaminedihydrochloride $=500 \mu \mathrm{~g} / \mathrm{ml}$ ).

## Assay :

Individual samples of Acetylcysteine and Pyridoxamine dihydrochloride were prepared of $300 \mathrm{\mu g} / \mathrm{ml}$ and 50 $\mu \mathrm{g} / \mathrm{ml}$, respectively and peaks were for identified from Retention Time. Blank was injected to ensure there is no blank peak interfering with the main analyte peaks.

## METHOD VALIDATION :

## Linearity :

A series of standard solution $30-70 \mu \mathrm{~g} / \mathrm{ml}$ of Pyridoxamine dihydrochloride and $180-420 \mu \mathrm{~g} / \mathrm{ml}$ of Acetylcysteine were prepared. An aliquot of $10 \mu \mathrm{l}$ of each solution was injected 5 times for each standard solutions and peak area was observed. 5 samples of varying concentrations ranging from 60-140\% were made. The results obtained are shown in table (Table 4) for Pyridoxamine dihydrochlorideand in (Table 5) for Acetylcysteine.

Table 2: Linearity dilutions :

| Sr.No | Pyridoxamine <br> dihydrochloride <br> $(\boldsymbol{\mu g} / \mathbf{m l})$ | Acetylcysteine <br> $(\boldsymbol{\mu g} / \mathbf{m l})$ | Volume of <br> Pyridoxamine <br> dihydrochloride <br> stock solution <br> to be taken(ml) | Volume of <br> Acetylcysteine <br> stock solution <br> to be taken <br> $(\mathbf{m l})$ | Diluted to <br> volume (ml) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 30 | 180 | 0.6 | 0.6 | 10 |
| 2 | 40 | 240 | 0.8 | 0.8 | 10 |
| 3 | 50 | 300 | 1 | 1 | 10 |
| 4 | 60 | 360 | 1.2 | 1.2 | 10 |
| 5 | 70 | 420 | 1.4 | 1.4 | 10 |

## Precision :

The precision of the method was done by system precision and method precision.The percentage RSD value was found to be within the limit below 2. The percentage RSD values less than 2 for peak area ratioof Pyridoxamine dihydrochlorideand Acetylcysteine obtained, thus the results showing that equipment used for the work.

## Accuracy :

The accuracy of the method was determined by calculating recovery values of Pyridoxamine dihydrochloride and Acetylcysteine by standard addition method. The recovery studies were carried out at different levels of 80$120 \%$ and average \% recovery was observed. Samples were prepared of $80 \%, 100 \%$ and $120 \%$ concentration by spiking the same amount of concentration given below in table for both Acetylcysteine (table 9) and Pyridoxamine dihydrochloride (table 8). Samples were injected in duplicate to calculate \% RSD. \% recovery was also calculated.

## System suitability :

A single sample was prepared as described and 5 injections were made from same sample and checked for system suitability.

## Limit of detection (LOD) and Limit of Quantification (LOQ) :

The LOD and LOQ were found to be $0.56 \mu \mathrm{~g} / \mathrm{ml}$ and $1.70 \mu \mathrm{~g} / \mathrm{ml}$ for Pyridoxamine dihydrochloride the LOD and LOQ were found to be $14.08 \mu \mathrm{~g} / \mathrm{ml}$ and $42.65 \mu \mathrm{~g} / \mathrm{ml}$ for Acetylcysteine,respectively.

## RESULT AND DISCUSSION :

Table 3: Assay data of Pyridoxamine dihydrochloride and Acetylcysteine
The \% assay was found to be $99.61 \%$ for Pyridoxamine dihydrochloride and 100.25 \% for Acetylcysteine. Assay result shown in below table 3 .

| Pyridoxamine dihydrochloride |  |  | Acetylcysteine |  |
| :---: | :---: | :---: | :---: | :---: |
| Sample | Working Standard | Drug Product | Working Standard | Drug Product |
| Area | 2735672.2 | 2725104 | 2801012.2 | 2808113 |
| Assay | -- | 99.61 | -- | 100.25 |

## Table 4:Linearity data of Pyridoxamine dihydrochloride

Linearity was studied by plotting a graph of area v/s concentration. A series of standard solution of Pyridoxamine dihydrochloride were prepared in the concentration range of about $30 \mu \mathrm{~g} / \mathrm{ml}$ to $70 \mu \mathrm{~g} / \mathrm{ml}$ is shown in belowtable.Linearitygraph of Pyridoxaminedihydrochloride shown in Figure.no.4.

| Linearity level \% | Concentration ( $\boldsymbol{\mu g} / \mathbf{m l}$ ) | Peak area |
| :---: | :---: | :---: |
| 60 | 30 | 1660163 |
| 80 | 40 | 2205780 |
| 100 | 50 | 2734970 |
| 120 | 60 | 3262741 |
| 140 | 70 | 3798616 |



Figure.4:Linearity graph of Pyridoxaminedihydrochloride

## Table 5:Linearity data of Acetylcysteine

Linearity was studied by plotting a graph of area $\mathrm{v} / \mathrm{s}$ concentration. A series of standard solution of Acetrylcysteine were prepared in the concentration range of about $180 \mu \mathrm{~g} / \mathrm{ml}$ to $420 \mu \mathrm{~g} / \mathrm{ml}$ is shown in below table.Linearity graph of Acetylcysteine shown in Figure.no. 5

| Linearity level \% | Concentration ( $\mathbf{\mu g} / \mathbf{m l}$ ) | Peak area |
| :---: | :---: | :---: |
| 60 | 180 | 1704234 |
| 80 | 240 | 2262575 |
| 100 | 300 | 2775515 |
| 120 | 360 | 3353136 |
| 140 | 420 | 3939717 |



Figure.5:Linearity graph of Acetylcysteine

Table 6: Precision data of Pyridoxamine dihydrochloride
The precision of the Pyridoxamine dihydrochloridemethod was found tobe good with \% RSD less than 2, indicate that method was precise and the results presented below table. In this concentration of sample is $50 \mu \mathrm{~g} / \mathrm{ml}$.

| Pyridoxaminedihydrochloride |  |  |
| :---: | :---: | :---: |
| Conc of sample | Sample ID | Area |
| 50 | Rep 1 | 2734970 |
| 50 | Rep 2 | 2728190 |
| 50 | Rep 3 | 2732303 |
| 50 | Rep 4 | 2751647 |
| 50 | Rep 5 | 2731251 |
| Average |  |  |
| STDEV | 2735672.2 |  |
| RSD | 9254.311898 |  |

## Table 7: Precision data of Acetylcysteine

The precision of theAcetylcysteinemethod was found to be good with \% RSD less than 2, indicate that method was precise and the results presented below table. In this concentration of sample is $300 \mu \mathrm{~g} / \mathrm{ml}$.

| Acetylcystiene |  |  |
| :---: | :---: | :---: |
| Conc. of sample | Sample ID | Area |
| 300 | Rep 1 | 2775515 |
| 300 | Rep 2 | 2831962 |
| 300 | Rep 3 | 2785807 |
| 300 | Rep 4 | 2804169 |
| 300 | Rep 5 | 2807608 |
| Average |  |  |
| STDEV |  |  |
| RSD |  |  |

## Table 8: Accuracy data for Pyridoxaminedihydrochloride by RP-HPLC:

In accuracy study percentage recovery range of Pyridoxamine dihydrochloride is $100.97 \%$ to $100.28 \%$. The range of $\%$ RSD is $0.41 \%$ to $0.36 \%$.

| $\begin{aligned} & \text { Sample } \\ & \text { ID } \end{aligned}$ | Reps | Spiked Conc. ( $\mathrm{ug} / \mathrm{ml}$ ) | Area | Amt <br> Recovered ( $\mathrm{ug} / \mathrm{ml}$ ) | \% <br> Recovery | Average | STDEV | RSD |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 80\% | Rep 1 | 39.988 | 2262575 | 40.38 | 100.97 | 100.68 | 0.4172 | 0.41 |
|  | Rep 2 | 39.988 | 2249354 | 40.14 | 100.38 |  |  |  |
| 100\% | Rep 1 | 49.985 | 2775515 | 49.53 | 99.09 | 100.10 | 1.424987 | 1.42 |
|  | Rep 2 | 49.985 | 2831962 | 50.54 | 101.10 |  |  |  |
| 120\% | Rep 1 | 59.982 | 3353136 | 59.84 | 99.76 | 100.02 | 0.36466 | 0.36 |
|  | Rep 2 | 59.982 | 3370470 | 60.15 | 100.28 |  |  |  |

Table 9: Accuracy data for Acetylcysteine by RP-HPLC:

In accuracy study percentage recovery range of Acetylcysteine is $100.79 \%$ to $99.57 \%$. The range of $\%$ RSD is $0.35 \%$ to $0.13 \%$.

| Sample ID | Reps | Spiked Conc. (ug/ml) | Area | Amt Recovere d (ug/ml) | \% <br> Recovery | Average | STDEV | RSD |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 80\% | Rep 1 | 239.928 | 2205780 | 241.82 | 100.79 | 101.04 | 0.35211 | 0.35 |
|  | Rep 2 | 239.928 | 2216678 | 243.01 | 101.29 |  |  |  |
| 100\% | Rep 1 | 299.91 | 2734970 | 299.83 | 99.97 | 99.85 | 0.17524 | 0.18 |
|  | Rep 2 | 299.91 | 2728190 | 299.09 | 99.73 |  |  |  |
| 120\% | Rep 1 | 359.892 | 3262741 | 357.69 | 99.39 | 99.48 | 0.12951 | 0.13 |
|  | Rep 2 | 359.892 | 3268754 | 358.35 | 99.57 |  |  |  |

Table 10: system suitability parameter
Parameter of system suitability is Retention time,Theroticalplates,Asymmetry(Tailing factor),Resolutionis shown in table 10.

| Parameter | Pyridoxamine dihydrochloride | Acetylcysteine |
| :---: | :---: | :---: |
| Retention time | 2 | 3.4 |
| Therotical plates | 7971 | 10424 |
| Asymmetry (Tailing factor) | 1.03 | 1.06 |
| Resolution | 0.00 | 12.42 |

## Table 11:LOD\& LOQ Data

LOD and LOQ of Pyridoxamine dihydrochloride is $0.56 \mu \mathrm{~g} / \mathrm{ml}$ and $1.70 \mu \mathrm{~g} / \mathrm{ml}$ and Acetylcysteine is $14.08 \mu \mathrm{~g} / \mathrm{ml}$ and $42.65 \mu \mathrm{~g} / \mathrm{ml}$.

| Drugs | LOD $\mathbf{\mu g} / \mathbf{m l}$ | LOQ $\boldsymbol{\mu g} / \mathbf{m l}$ |
| :---: | :---: | :---: |
| Pyridoxamine <br> dihydrochloride | 0.56 | 1.70 |
| Acetylcysteine | 14.08 | 42.65 |

## CONCLUSION :

It concludes that the developed method is simple, accurate and precise and suitable for the routine analysis. The developed methods were validated as per ICH guidelines and were found to be within limit.

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